

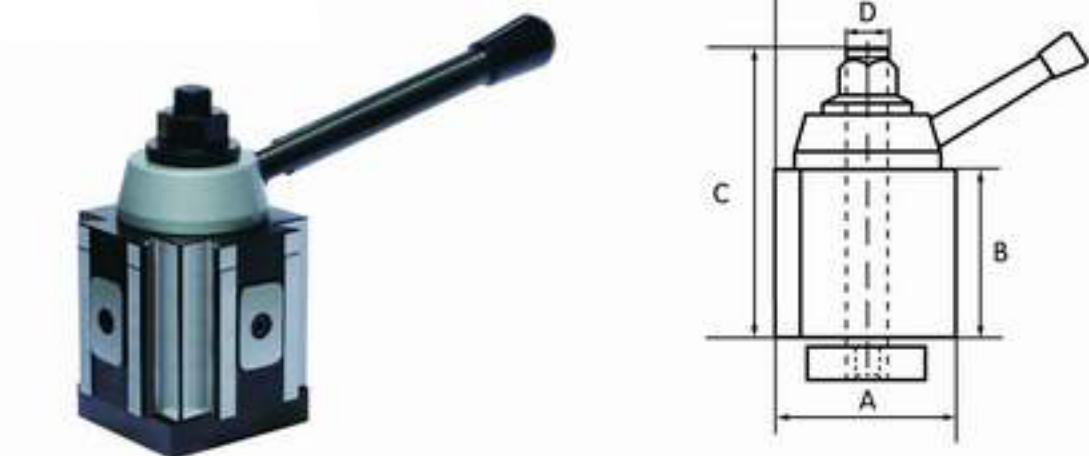
PISTON TYPE QUICK CHANGE TOOL POST SETS



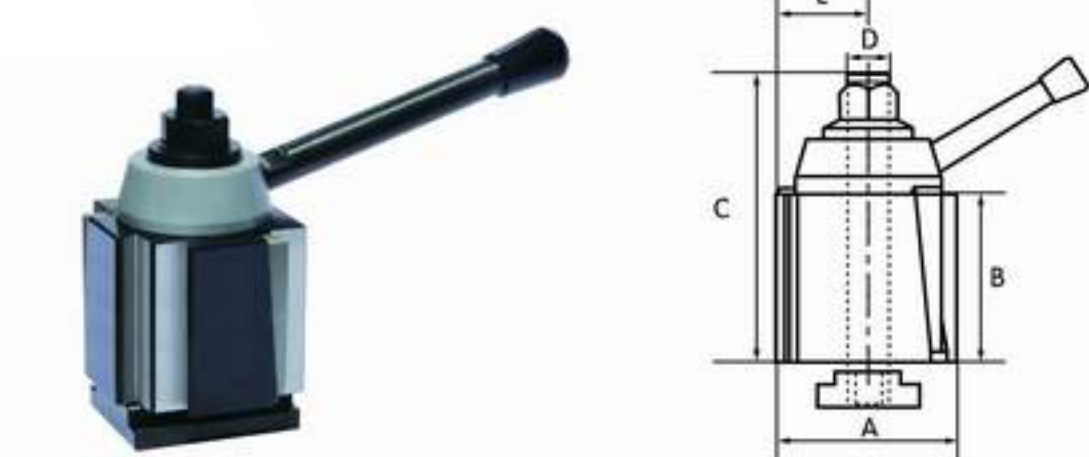
WEDGE TYPE QUICK CHANGE TOOL POST SETS



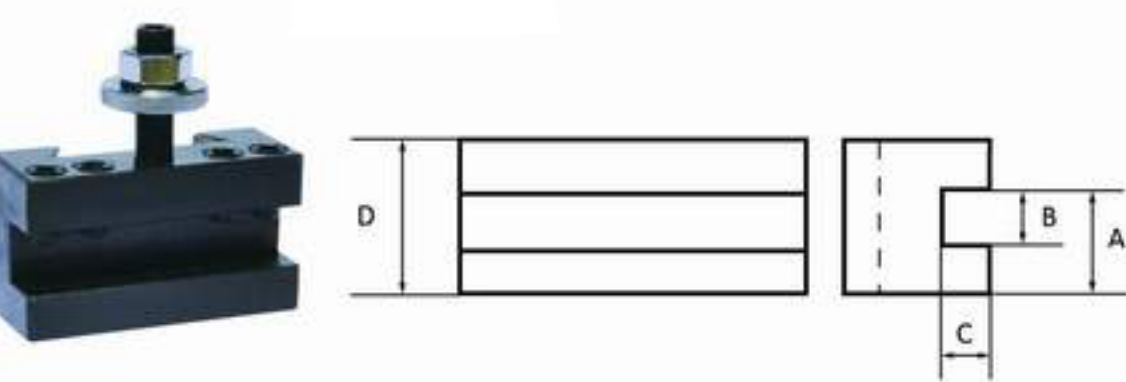
PISTON TYPE TOOL POST BODY



WEDGE TYPE TOOL POST BODY



NO.1 TURNING AND FACING HOLDER



Model No.	For Lathes with Swing (in.)	Set Includes
251-100	12	250-100、250-101、250-102、250-104、250-107、250-110
251-200	10-15	250-200、250-201、250-202、250-204、250-207、250-210
251-300	13-18	250-300、250-301、250-302、250-304、250-307、250-310
251-400	14-20	250-400、250-401、250-402、250-404、250-407、250-410

Model No.	For Lathes with Swing (in.)	Set Includes
251-111	12	250-111、250-101、250-102、250-104、250-107、250-110
251-222	10-15	250-222、250-201、250-202、250-204、250-207、250-210
251-333	13-18	250-333、250-301、250-302、250-304、250-307、250-310
251-444	14-20	250-444、250-401、250-402、250-404、250-407、250-410
251-555	17-48	250-555、250-501、250-502、250-504、250-507、250-510

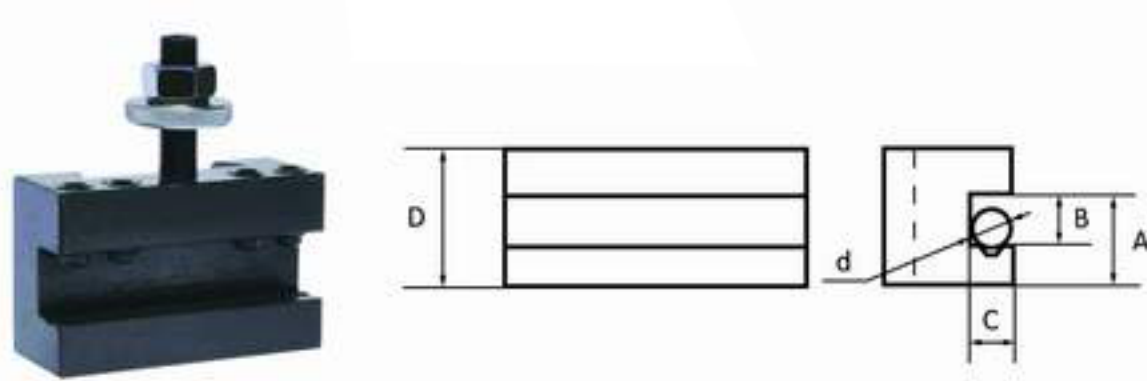
Series	A	B	C	D	E
Model No. 250-100	2 1/2	2 1/4	3 3/4	M14x1.5	1 7/16
250-200	3	2 3/4	4 3/8	M16x1.5	1 5/8
250-300	3 3/8	3	4 7/8	M20x2	1 7/8
250-400	4	3 5/8	6	M22x2	2 1/8

Series	A	B	C	D	E
Model No. 250-111	2 1/2	2 1/4	3 3/4	M14x1.5	1 3/8
250-222	3	2 3/4	4 3/8	M16x1.5	1 9/16
250-333	3 1/2	3	4 7/8	M20x2	1 29/32
250-444	4	3 5/8	6	M22x2	2 1/8
250-555	5	4 5/8	7 3/8	M24x2	2 11/16

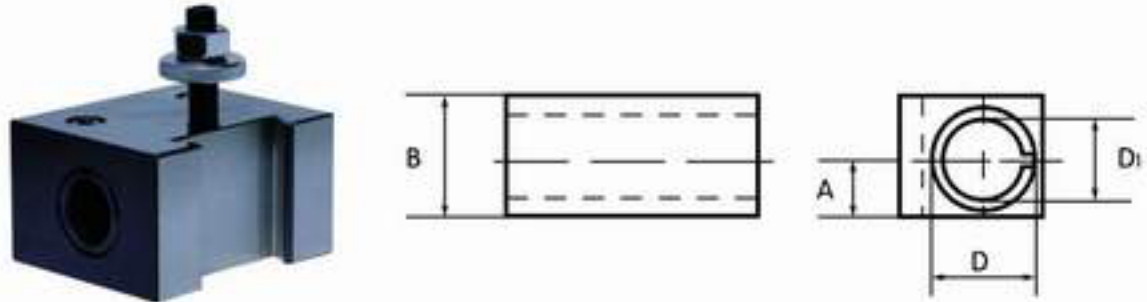
Take various sizes of bits. Turning and facing tools can be locked together.

Model No.	250-101	250-201	250-301	250-401	250-501
Series A	15/16	1 1/8	1 7/16	1 11/16	3 3/16
B	1/2	5/8	3/4	1	1 1/4
C	7/16	1/2	5/8	3/4	1
D	1 1/2	1 3/4	2 1/8	2 1/2	3 1/8

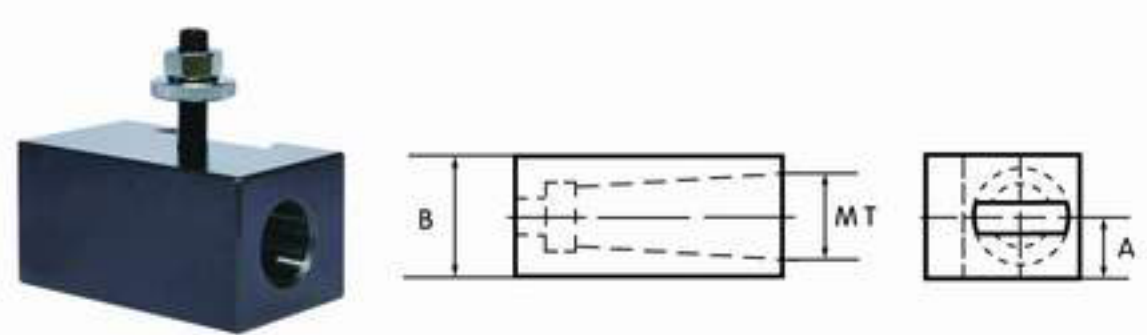
No.2 BORING,TURNING AND FACING HOLDER



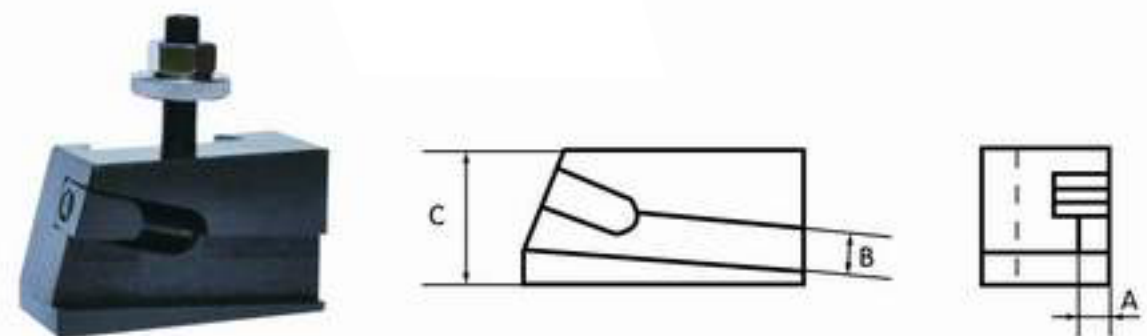
NOS.4 AND 41 HEAVY DUTY BORING BAR HOLDER



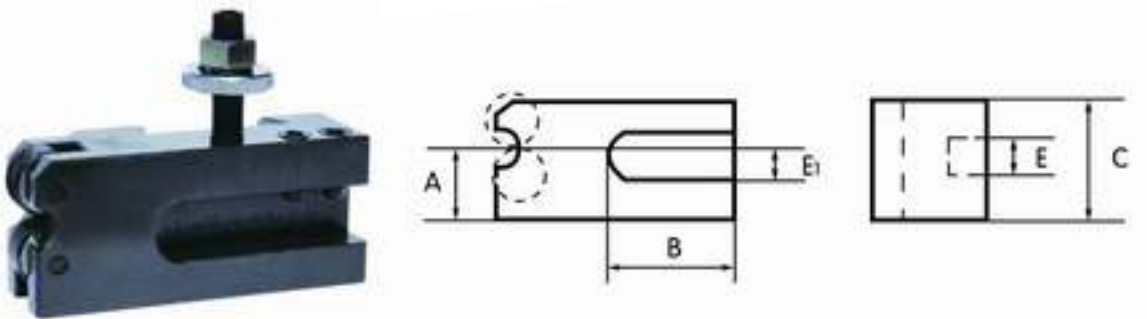
NOS.5 AND 53 MORSE TAPER HOLDER FOR DRILLING



NO.7 UNIVERSAL PARTING BLADE TOOL HOLDER



NO.10 KNURLING,TURNING & FACING HOLDER



"V" groove holds round shank boring bars and tools as well as square tool bits.

Model No.	250-102	250-202	250-302	250-402	250-502
Series A	15/16	1 1/8	1 7/16	1 11/16	3 3/16
B	1/2	5/8	3/4	1	1 1/4
C	7/16	1/2	5/8	3/4	1
D	1 1/2	1 3/4	2 1/8	2 1/2	3 1/8
d	7/16	1/2	5/8	3/4	1 1/8

Equipped with a split bushing to accommodate a boring bar of smaller diameter. It permits drilling and boring,etc.

Model No.	250-104	250-204	250-304	250-404	250-504
Series A	3/4	7/8	1	1 1/4	1 9/16
B	1 1/2	1 3/4	2	2 1/2	3 1/8
D	3/4	1	1	1 1/4	1 1/2
D1	5/8	3/4	3/4	1	1 1/4

Model No.	250-141	250-241	250-341	250-441
Series A	7/8	1	1 1/8	1 3/8
B	1 3/4	2	2 1/4	2 3/4
D	1	1 1/4	1 1/4	1 1/2
D1	3/4	1	1	1 1/4

Drills with carriage by using power feed instead of tail-stock. It permits drilling,boring,and reaming,etc.

Model No.	250-105	250-205	250-305	250-405
Series A	3/4	7/8	1	1 1/4
B	1 1/2	1 3/4	2	2 1/2
MT	2	2	3	3

Model No.	250-153	250-253	250-353	250-453
Series A	3/4	7/8	1 1/16	1 3/16
B	1 1/2	1 3/4	2 1/8	2 3/8
MT	3	3	4	4

Equipped with T-cut blades. Enable you to cut off close to chuck.

Model No.	250-107	250-207	250-307	250-407	250-507
Series A	3/16	3/16	3/16	1/4	1/4
B	1/2	11/16	3/4	7/8	1 3/16
D	1 1/2	1 3/4	2	2 1/2	2 3/4

Equipped with knurls and square tools,enable you to knurl,face,bore,etc.

Model No.	250-110	250-210	250-310	250-410	250-510
Series A	7/8	1	1 3/16	1 7/16	1 7/8
B	2 1/2	2 5/8	3 1/8	3 3/4	4 1/2
C	1 9/16	1 3/4	2	2 1/2	3 1/8
E	1/2	5/8	3/4	1	1 1/4
E1	3/8	1/2	1/2	3/4	1